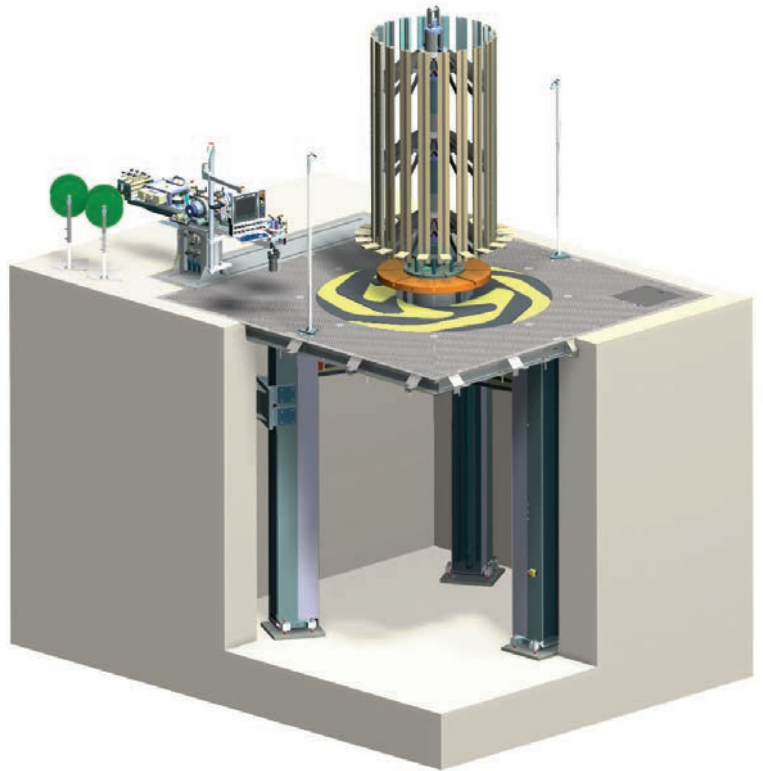


## Basics

- Ball-screw spindles for lifting drive (wear-free)
- Iris with 8 sheets
- Control system with network connection and remote maintenance
- Coil specification with parameter files

## Options

- Automatic bending station
- Flat wire brake for 1 - 16 wires
- Height adjustable device carrier
- Wire dereeler with pneumatic disc brake
- Pivoting dereeler with motorized brake (backward winding with normal wire tension)
- Cooling duct dereeler with automatic gluing station



### Coil

|               |                                 |
|---------------|---------------------------------|
| Coil diameter | 800 – 3,000 mm / 31.5” – 118.1” |
| Coil height   | Max. 4,200 mm / 165.35”         |
| Coil weight   | Up to 35,000 kg / 77,162 lbs    |

### Wire

|                                       |        |
|---------------------------------------|--------|
| Number of wires for automatic bending | 1 or 2 |
|---------------------------------------|--------|

### Basic Data

|                                |   |
|--------------------------------|---|
| Inner iris diameter            | 900 – 3,100 mm / 35.4” – 122”                       |
| Winding speed                  | Max. 30 rpm   |
| Machine dimensions (L x W x H) | 5,000 x 5,000 x 5,500 mm / 196.9” x 196.9” x 216,5” |

Machines with different specifications are available on request.